

ACRYLIC, HARD STEEL, SOLID CARBON DRILL, SHEETERS DRILLS & CUTTING TOOL LUBRICANT

Type 183-AG

Acrylic Drills with Chipfree™ Point Magnum Super Premium

- Super **CHIPFREE™** point is precision ground at a 60° angle for gradual penetration to avoid cracking and chipping of the acrylic material.
- Special 0° rake angle on cutting edge eliminates "grabbing" when drill breaks through plastic, acrylic, or laminate surfaces.
- All sizes over 1/4" have 1/4" shanks.



Part No.	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
32260	3/32	2-1/4"	1-1/4"	12
31500	1/8	2-5/8"	1-5/8"	12
32200	9/64	2-7/8"	1-3/4"	12
31510	5/32	3"	2"	12
31520	3/16	3-3/8"	2-5/16"	12
32210	13/64	3-21/32"	2-7/16"	12
32220	7/32	3-13/16"	2-1/2"	12
31530	1/4	3-15/16"	2-3/4"	12
32240	9/32	3-9/16"	1-31/32	12
32230	19/64	3-23/32"	2"	12
31540	5/16	3-13/16"	2-1/8	6
32290	11/32	4-1/32"	2-11/32	6
31550	3/8	4-1/4"	2-5/16	6
32250	25/64	4-11/32"	2-9/16"	6
32460	13/32	4-15/32"	2-11/16	6
31560	7/16	4-11/16"	2-7/8	6
32470	15/32	4-7/8"	3-1/16	6
31570	1/2	5"	3-3/16	6

Type 224

Sheeters Drill - Black Surface Treated

Heavy-duty 135° split point high-speed steel drill is excellent for drilling sheet metal and corrugated construction panels.



Part #	Diameter Wire Gauge	Overall Length Inches	Flute Length Inches	Qty. per/pack
27010	1	3"	1-5/16	12
27030	1	4-1/2"	1-5/16	12
27040	1	6"	1-5/16	12

CUTTING TOOL LUBRICANT

Type 11-AG Ultra S/P™ Super Premium High Viscosity

- Super concentrated no run formula.
- Clings to vertical surfaces for continual lubrication.
- Virtually smoke free in even the most heat prone applications.
- Contains no ozone depleting substances.

This fluid will extend tool life and yield a super machined finish.



Part #	Size MM	Bottles Per Case	Weight Per Case
96050	12 - 4 OZ.	12	4.4 Lbs./2 Kgs.
96060	48 - 4 OZ.	48	18 Lbs./8.2 Kgs.
96070	12 - 16 OZ.	12	15 Lbs./6.8 Kgs.

Type 602-C Solid Carbide

Solid Carbide Drills, Straight Flute

- Excellent for removing broken screw extractors, tap and drills bits. For use in extremely hard and difficult to machine materials. Produces accurate holes.



Type 602-C

Designed for drilling holes in 48-65 RC hardened steel, stainless steels, and high temperature alloys.

Part No.	Diameter Inches	Shank Diameter Inches	Overall Length Inches	Qty. per/pack
36173	1/16	1/16	1-5/8	1
36193	3/32	3/32	1-3/4	1
36213	1/8	1/8	1-7/8	1
36233	5/32	5/32	2-1/16	1
36253	3/16	3/16	2-3/16	1
36273	7/32	7/32	2-3/8	1
36293	1/4	1/4	2-1/2	1
36313	9/32	9/32	2-11/16	1
36333	5/16	1/4	2-13/16	1
36353	11/32	11/32	3	1
36373	3/8	3/8	3-1/8	1
36393	13/32	13/32	3-5/16	1
36413	7/16	7/16	3-7/16	1
36433	15/32	15/32	3-5/8	1
36453	1/2	1/2	3-3/4	1
36473	5/8	5/8	4	1
36483	3/4	3/4	4	1